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RBW0905G00134-3G-03-197**Job Sheet 197590****Part No:** RBW0905G00134-3G-03-197 **Job Qty:** 4 pcs**Part Name:** Lock Nut**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/11/19**Job Tracking No:****Due Date:** 9/2/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** ORDER 17425**Note:** DWG RBW0905G00134-3G-03 Rev 5 IPP Rev. A 19.06.28 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S200136**Part:** RBW0905G00134-3G-03-197**Job No:** 197590**Serial No/Batch:** S200136**Revision:** 5**Inspector:****Exp Date:****Instructions:****Date:** 07/24/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	9/2/19		0.00	0.07	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	9/2/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40	JUL 31 2019	
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs	9/2/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	4 pcs	9/2/19		0.00	0.00	QC 21 - FG - 21		AUG 01 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Pick and re identify as RBW0905G00134-3G-03-197.
 Descriptions:

GA101

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95307A500	Nut	4 Ea (1 ea)	100-Small Fab - 1	5199323

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	95307A500	4	0	0

Part Specifications

Specifications could not be found.

Plex 7/11/19 7:48 AM Dart.lajeunesse.marie

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DELETED -164 FROM DWG. MADE REFERENCE IN BOM FOR .043 TO SEE RBW0905G00134-3G.	4/26/2010	RJC	
1A		REMOVED BREAK AWAY PART. PARTS -164, -178 THRU -177 & -181 THRU -187. REMOVED ASSOCIATED PAGES AND RE-NUMBERED ALL PAGES & CORRECTED BOM.	5/19/2010	RJC	
2		AS WAS 3 PART WELDMENT (167, 2X, -169) IS SINGLE PART. -31 OPERATED TO OWN DWG. -48 ASSOC. VAGER. RE-NUMBERED PAGES. ADDED TOLERANCES. PARTS -167 THRU -151. REMOVED CRYSTALLINE BREAK AWAY ASSEMBLY RBW0905G00134-3G. CORRECTED BOM.	1/23/2013	BKA	SE
2A	14-0158	REMOVED -201, -203 AND -202 FROM BOM. CHD DIMENSIONS WERE UNORTHODOXICAL. -201 WAS 1.34 IN. -203 WAS 1.11 IN. -202 WAS 1.11 IN. -201, -203, -202, -151, -152, -153, -154, -155, -156, -157, -158, -159, -160, -161, -162, -163, -164, -165, -166, -167, -168, -169, -170, -171, -172, -173, -174, -175, -176, -177, -178, -179, -180, -181, -182, -183, -184, -185, -186, -187, -188, -189, -190, -191, -192, -193, -194, -195, -196, -197, -198, -199, -200, -201, -202, -203, -204, -205, -206, -207, -208, -209, -210, -211, -212, -213, -214, -215, -216, -217, -218, -219, -220, -221, -222, -223, -224, -225, -226, -227, -228, -229, -230, -231, -232, -233, -234, -235, -236, -237, -238, -239, -240, -241, -242, -243, -244, -245, -246, -247, -248, -249, -250, -251, -252, -253, -254, -255, -256, -257, -258, -259, -260, -261, -262, -263, -264, -265, -266, -267, -268, -269, -270, -271, -272, -273, -274, -275, -276, -277, -278, -279, -280, -281, -282, -283, -284, -285, -286, -287, -288, -289, -290, -291, -292, -293, -294, -295, -296, -297, -298, 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-2255, -2			

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering Water Jet Supplier Quality																																																																									
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging																																																																									
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																																																																									
Description Work Order Deviation				Disposition																																																																											
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